

Date: Sunday, 28/12/2008 1:57:16 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: TUBE
Job Number	: 44340		
Estimate Number	: 13339		
P.O. Number	:	Part Number	: D37633
This Issue	: 28/12/2008 S.O. No. :	Drawing Number	: D3763 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 42733	Material	:
Written By	: <u>JP 08-12-28</u>	Due Date	: 04/01/2009 Qty: 30 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A 08-05-23 new issue DD verified by:JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R1250	6061-T6 Round Bar 1.250
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Comment: Qty.: 0.1145 f(s)/Unit Total : 3.4335 f(s)

6061-T6 Round Bar 1.250

Batch: 14109233

2.0	DOOSAN LATHE	DOOSAN LATHE
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Comment: Doosan Lathe

1- Turn as per Folio FA751 Rev. N/A & Dwg D3763 Rev. B

2-Deburr per dwg D3763

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 117

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Drawing Name: TUBE

Job Number: 44340

Part Number: D37633

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(30)

Comment: FINAL INSPECTION/W/O RELEASE

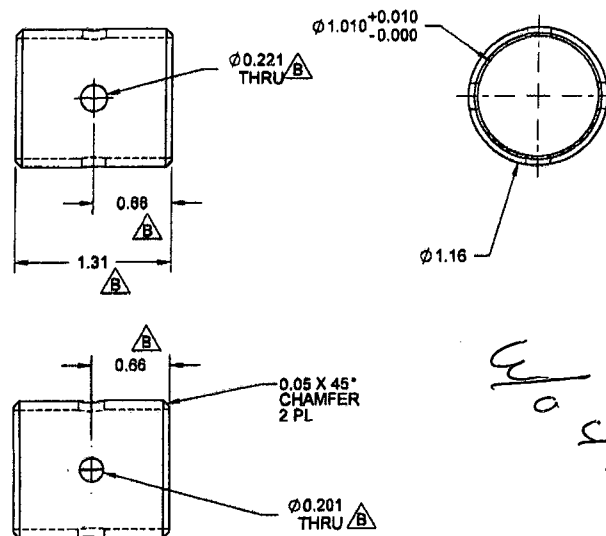
Dop/01/05

Job Completion

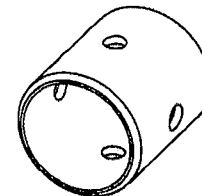


MF 08-12-31





**D3763-3 TUBE**



RELEASED  
08.07.10

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO.	REV. B
MFG. APPR.	HS	<b>D3763</b>	SHEET 6 OF 8
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	<b>END FITTING</b>	NTS
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